



Material - ASTM B 564 N06219

Standard Specification for Nickel Alloy Forgings

Group - Non-Ferrous Nickel Alloys

Sub Group - ASTM B 564 N06219 Nickel Alloy Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.		
Silicon	Si %	0.700 - 1.100		
Manganese	Mn %	0.500 max.	As-Cast or Annealing or Age Hardning	
Chromium	Cr %	18.000 - 22.000		
Sulphur	S %	0.010 max.		
Molybdenum	Mo %	7.000 - 9.000		
Phosphorus	P %	0.020 max.		
Cobalt	Co %	1.000 max.		-
Copper	Cu %	0.500 max.	Mechanical Properties	
Aluminium	Al %	0.500 max.	Tensile Strength in Mpa	660 min.
Iron	Fe %	2.000 - 4.000	Yield Strength in Mpa	270 min.
Titanium	Ti %	0.500 max.	Elongation in %	50 min.
Nickel	Ni %	Balance	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
B 446 N06219	ASTM	USA	Rod and Bar	
B 443 N06219	ASTM	USA	Plate, Sheet and Strip	
B 444 N06219	ASTM	USA	Pipe and Tube	
B 704 N06219	ASTM	USA	Tube	
B 705 N06219	ASTM	USA	Pipe	
SB-443 N06219	ASME	USA	Plate, Sheet and Strip	
SB-444 N06219	ASME	USA	Pipe and Tube	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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